

**T THEURL**  
AUSTRIAN PREMIUM TIMBER®

**PRODUCTS**

7-2018

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## AUSTRIAN PREMIUM TIMBER

Theurl guarantees the highest quality. We strive to give the best possible advice, and to deliver sustainable products. Our capital stock is our knowledgeable and experienced team of employees. We face any challenge in a reliable, resource-saving and solution-oriented way.



# TIMBER – IS PART OF OUR HISTORY

**1932**

Peter Theurl purchases the Weilerhof, along with a Venetian saw.

**1970**

Relocation

**1977**

Construction of the first heating plant with four connected drying chambers.

**1982**

Construction of a planing mill.

**1995**

Hannes and Stefan Theurl take over the management of the company.

**2003**

Commissioning of the biomass power plant for the production of green electricity.

**2004**

New-build saw mill with state-of-the-art cutting technology.

**2006**

Foundation of Theurl Holzindustrie GmbH and construction of a glulam plant.

**2007**

Installation of a joinery centre.

**2011**

Construction of a planing mill and log wood centre for large and small timber.

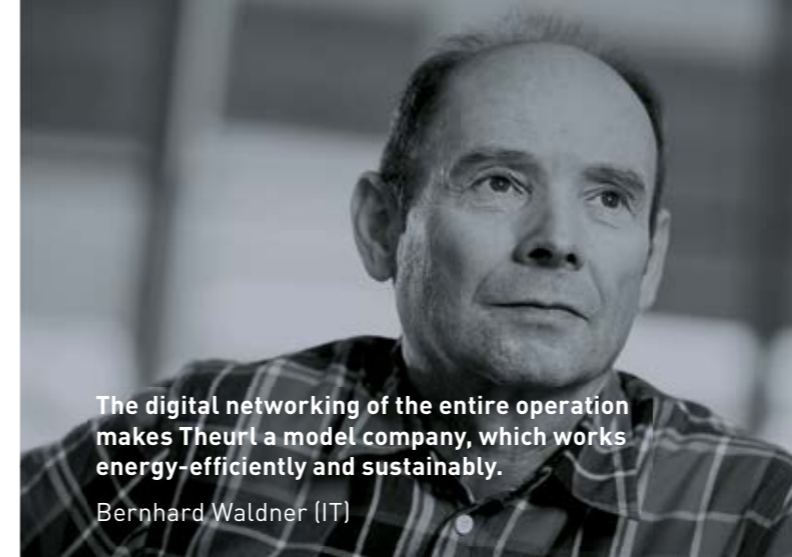
**2014**

Installation of a new saw line and refurbishment of the headquarters.

**2017**

Expansion of the glulam plant.

Construction of a double deck press, and refurbishment of the logistics area.



The digital networking of the entire operation makes Theurl a model company, which works energy-efficiently and sustainably.

Bernhard Waldner (IT)



An intelligent log yard with state-of-the-art technology has a major impact on the quality and output of sawn products.

Robert Theurl  
(Log Measurement)



The THEURL apprenticeship programme reminds us of our responsibility to produce perfect beams for our customers.

Stefanie Köck (Electrical Engineer)  
Manuel Blassnig (Apprentice, Wood Technology)



The digitisation has fundamentally changed carpentry. Millimetre-precise joinery with highly complex CNC machines is now standard.

Hannes Fuchs  
(Pre-assembly Service)



Regular monitoring of all production steps guarantees that only top-quality products leave the factory.

Waltraud Hainzer  
(Quality Control)



When I first became a sawyer, it was hard, physical labour – but it is now much easier and safer. There is more mental work though!

Josef Mairer  
(Grinding Technology)



We consider our strengths to be our flexibility, oversight and precise planning. This enables precise production and punctual delivery.

Hubert Tschapeller  
(Production Planning)



Commissioning and loading is highly complex. The optimal shipping saves our customers a lot of time and money.

Meinrad Lukasser  
(Logistics)



My long-standing business relations with the forest owners and foresters form the basis of mutual trust, and guarantee the best possible round timber quality.

Gerhard Gomig  
(Round Timber Purchasing)



# PURCHASING OF ROUND TIMBER



THEURL  
REGIONAL  
RELIABLE

Nothing comes from nothing!  
A good tree doesn't just bear  
fruit, it is also a prerequisite for  
good products made of wood.  
From spruces to firs and  
larches – at Theurl, we value  
the quality of local forests and  
rely on the knowledge and  
care of forestry organisations.





# WOOD – AN ALLROUND SUCCESS

East Tyrol is a green, leafy paradise. When our purchasers walk through the forests with the forest owners and foresters to see which trees are to be felled, they are always impressed by the strength of these lean giants. It is the silence of the forest that they appreciate. Our purchasers then look from trunk to trunk, internally assess the suitability of the mountain timber, and make a purchase. Thanks to state-of-the-art technology, the process speeds up after that.

Fine-grained round timber is felled in an environmentally-friendly way, in accordance with the intergenerational agreement. Only using sustainable resources is one of THEURL's guiding principles.

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## QUALITY CRITERIA

saw-able round timber,  
preferably fine-grain Alpine timber

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Wood type: Spruce, fir, larch  
Length: 4 m; 3 m accompanying  
Diameter: Tail-end 130 mm upwards

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Your point of contact:

**GERHARD GOMIG**

Round Timber Purchasing and Logistics

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# PROCESS OF PURCHASING ROUND TIMBER

1. Make an appointment
2. Visit the wood area
3. Make an offer
4. Conclude the purchase contract
5. Schedule the batch via the THEURL Round Timber App
6. Load the round timber
7. Enter the estimated quantity in the THEURL Round Timber App
8. Create an electronic delivery note
9. Delivery of the wood to the sawmill
10. Batch acceptance via the THEURL Round Timber App at the terminal
11. 3D measurement of the trunks
12. Round timber sorting, including trunk screening
13. Create measurement report
14. Billing with timber credits





**THEURL  
PRECISE CUTTING  
WIDE RANGE OF PRODUCTS**

# SAWN TIMBER

# ST

The spruce, which is insensitive to cold, is an essential Alpine tree, and the ideal construction material. It is felled, cut, trimmed, debarked and measured, and then cut in our sawmill into square timber, slats, or narrow / wide / prismatic sawn wood. We meet individual customer needs in the shortest possible time, and to the expected quality.



# SAWN TIMBER

Sawn timber is shaped round timber. Fine-grained Alpine spruce wood is cut parallel to the trunk axis. This, and the careful drying, guarantee wood products of perfect shape for every application. The final inspection is carried out by highly-experienced employees, who sort the sawn timber into quality classes.



## Sawn timber, narrow

Type of wood	Thickness mm	Width mm	Length	Unit	III-IV	III-IV-V
Spruce	24	80-160	4	per m <sup>3</sup>	■	■



## Laths (length 4 m)

Type of wood	Thickness mm	Width mm	Unit	0 - III	III - IV	III - IV - V	IV - V
Spruce	25	40 / 50 / 60	per m <sup>3</sup>			■	
Spruce	30	40 / 50 / 60	per m <sup>3</sup>			■	
Spruce	40	40 / 50 / 60 / 70 / 80	per m <sup>3</sup>			■	
Spruce	50	50 / 60 / 70 / 80	per m <sup>3</sup>			■	
Spruce	60	60 / 80 / 100 / 120 / 140	per m <sup>3</sup>			■	



## Sawn timber, wide

Type of wood	Thickness mm	Width mm	Length m	Unit	0 - III	III - IV	III - IV - V	IV - V
Spruce	24 / 30	160 +	4	per m <sup>3</sup>	■	■	■	
Spruce	40 / 50 / 60	160 +	4	per m <sup>3</sup>	■	■	■	■

## Scantlings

Type of wood	Thickness mm	Width mm	Length m	Unit	0 - III	III - IV	III - IV - V	IV - V
Spruce	80 / 100	80 / 100	4	per m <sup>3</sup>		■	■	



## Sawn timber, prismatic

Type of wood	Thickness mm	Width mm	Length m	Unit	0 - III	III - IV	III - IV - V	IV - V
Spruce	24 / 30	120 / 150	4	per m <sup>3</sup>		■	■	
Spruce	24	180 / 200	4	per m <sup>3</sup>		■	■	
Spruce	40 / 50	245 / 280	4	per m <sup>3</sup>		■	■	
Spruce	30 / 60	various	4	per m <sup>3</sup>		■	■	





**THEURL  
NATURE REFINED  
VISIBLE ELEGANCE**

In our planing mill, state-of-the-art technology is used to process the planed timber, form boards, strip flooring and sawn timber. A powerful planing machine smooths rough spruce and larch boards, and brings the wonderful fine-grain wood structures to light.

**PLANED  
PRODUCTS**

**PP**



# PLANED PRODUCTS

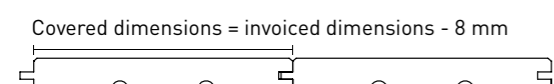
Only monitored, pre-sorted sawn timber of the best quality is processed in our planing mill. The most finely-tuned planing heads refine natural products, and reveal the true beauty of the wood grain. Fine-fibred planed items with smooth surfaces, which meet the highest design requirements both inside and outside.

## Planed boards S4S



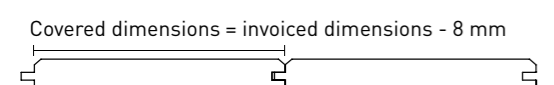
Type of wood	Thickness mm	Width mm	Cover width mm	Length m	Pieces / pack	Unit	A	AB	B	BC
Spruce	19	115 / 145	110 / 140	4	540 / 420	per m <sup>2</sup>		■		■
Spruce	19	175 / 195	170 / 190	4	330	per m <sup>2</sup>		■		■
Spruce	23	175	170	4	288	per m <sup>2</sup>		■		■
Larch	19	115 / 145	110 / 140	4	540 / 420	per m <sup>2</sup>		■		■
Larch	31	145	140	4	224	per m <sup>2</sup>		■		■

## Chamfer cladding (with 4 mm chamfer)



Type of wood	Thickness mm	Width mm	Cover width mm	Length m	Pieces / pack	Unit	A	AB	B	BC
Spruce	19	115	107	4	540	per m <sup>2</sup>	■			■
Spruce	19	145	137	4	385	per m <sup>2</sup>	■			■
Spruce	19	175 / 195	167 / 187	4	330 / 275	per m <sup>2</sup>		■		■
Larch	19	146	137	4	385	per m <sup>2</sup>		■		■

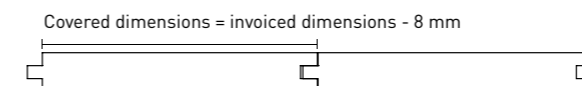
## Chamfer cladding both sides usable (with 4 mm chamfer)



Type of wood	Thickness mm	Width mm	Cover width mm	Length m	Pieces / pack	Unit	A	AB	B	BC
Spruce	19	145 / 155	137 / 147	4	420	per m <sup>2</sup>	■			■
Spruce	23	145 / 175	137 / 167	4	336 / 288	per m <sup>2</sup>	■			■
Spruce	23	195	187	4	288	per m <sup>2</sup>		■		■
Larch	23	145	137	4	336	per m <sup>2</sup>		■		■

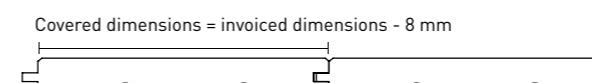
■ The planed goods are produced to the usual high quality! · Invoiced dimensions = dimensions incl. tongue!

## Ship floor, profiled on 2 sides



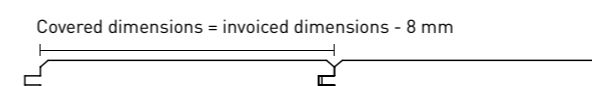
Type of wood	Thickness mm	Width mm	Cover width mm	Length m	Pieces / pack	Unit	A	AB	B	BC
Spruce	23	115	107	4	405	per m <sup>2</sup>	■			■
Spruce	31	155 / 175 / 195	147 / 167 / 187	4	238 / 204 / 204	per m <sup>2</sup>	■			■
Spruce	41	175	167	4	156	per m <sup>2</sup>		■		■
Larch	23	115 / 145	107 / 137	4	405 / 308	per m <sup>2</sup>		■		■
Larch	31	145	137	4	224	per m <sup>2</sup>		■		■

## Block wall cladding, 2 mm chamfered edges



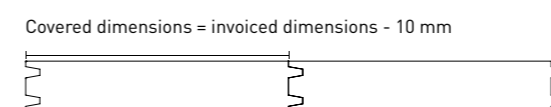
Type of wood	Thickness mm	Width mm	Cover width mm	Length m	Pieces / pack	Unit	A	AB	B	BC
Spruce	19	175	167	4	330	per m <sup>2</sup>		■		
Spruce	24	145 / 175	137 / 167	4	308 / 288	per m <sup>2</sup>		■		

## Raw cladding (band saw cutting), 1 mm chamfered edges



Type of wood	Thickness mm	Width mm	Cover width mm	Length m	Pieces / pack	Unit	A	AB	B	BC
Spruce	20	175	167	4	330	per m <sup>2</sup>		■		

## Fire protection cladding

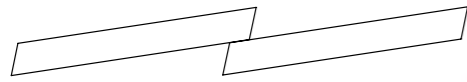


Type of wood	Thickness mm	Width mm	Cover width mm	Length m	Pieces / pack	Unit	A	AB	B	BC
Spruce	31	175	165	4	204	per m <sup>2</sup>		■		
Spruce chamfered	41	175 / 195	165 / 185	4	156 / 130	per m <sup>2</sup>		■		

■ The planed goods are produced to the usual high quality! · Invoiced dimensions = dimensions incl. tongue!

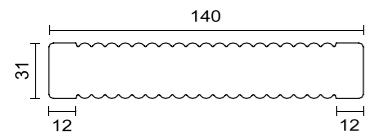


### Rhomboid cladding



Type of wood	Thickness mm	Width mm	Cover width mm	Length m	Pieces / pack	Unit	A	AB	B	BC
Larch	19	115	110	4	495	per m <sup>2</sup>		■		■
Larch	19	145	140	4	385	per m <sup>2</sup>		■		■
Larch	24	68	70	4	704	per m <sup>2</sup>		■		■

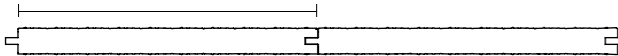
### Planed boards ribbed



Type of wood	Thickness mm	Width mm	Cover width mm	Length m	Pieces / pack	Unit	A	AB	B	BC
Larch	23	145	140	4	336	per m <sup>2</sup>		■		
Larch	31	145	140	4	224	per m <sup>2</sup>		■		

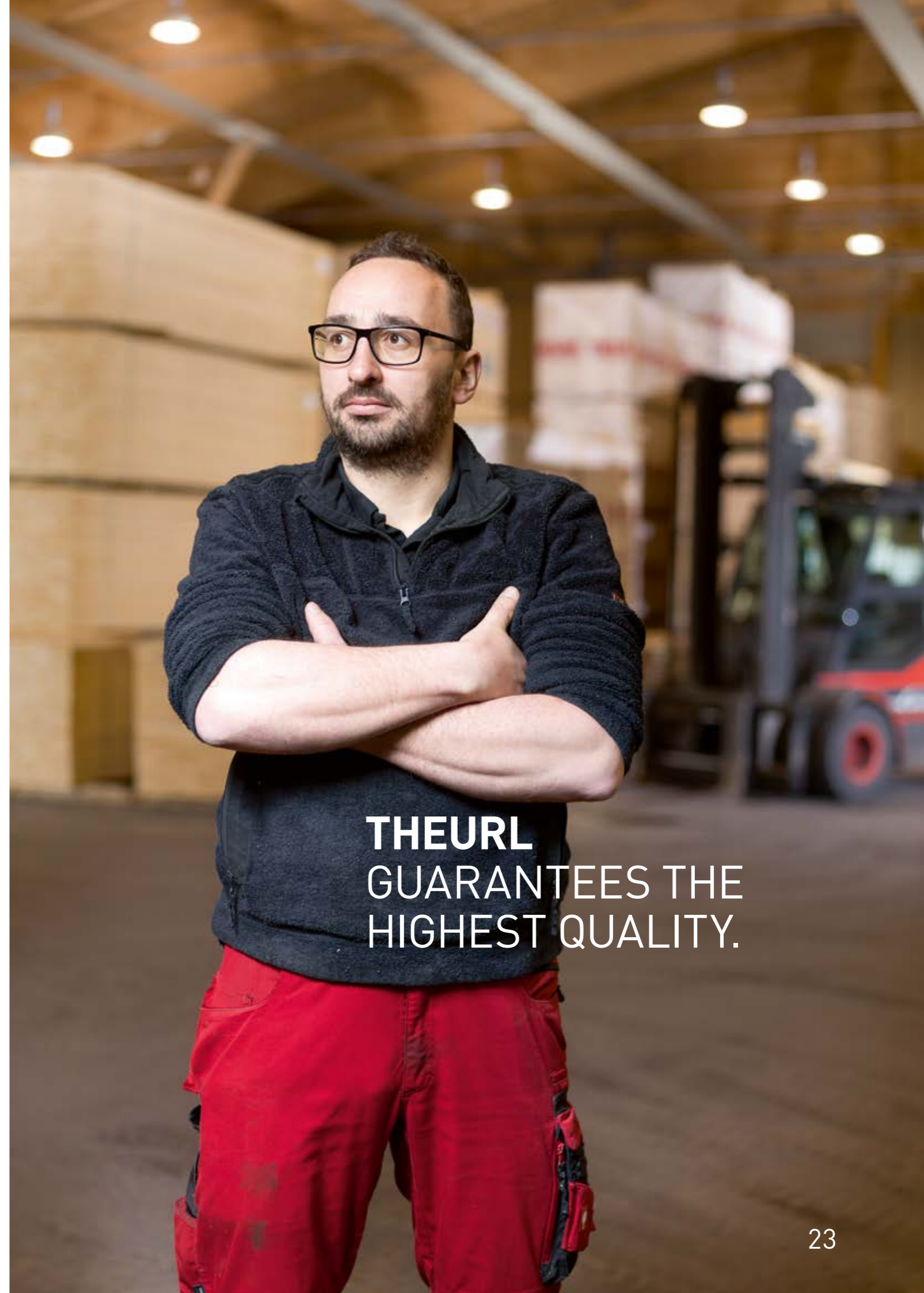
### Level sawn timber; tongue and groove (on request)

Covered dimensions = invoiced dimensions - 8 mm



Type of wood	Thickness mm	Width mm	Cover width mm	Length m	Pieces / pack	Unit	A	AB	B	BC
Spruce	22	145	137	4	350	per m <sup>2</sup>				■

■ The planed goods are produced to the usual high quality! · Invoiced dimensions = dimensions incl. tongue!



**THEURL**  
**GUARANTEES THE**  
**HIGHEST QUALITY.**



# GLUED LAMINATED TIMBER

# GL

**THEURL  
MORE THAN STANDARD  
CLEVER SOLUTIONS**

The challenging living conditions in the mountains strengthen the resilience of the spruces. Spruce wood is therefore the perfect material for our glued laminated timber production. Easy workability and high strength are the key characteristics and qualities of glued laminated timber.





**REX**  
Holzbearbeitungsmaschinen



# GLUED LAMINATED TIMBER

THEURL glued laminated timber is made of at least two lamellas. The load capacity is much greater than that of conventional timber, due to the layered structure. Another quality characteristic is the selected knotless wood, which is glued parallel to the fibre and planed on four sides, resulting in aesthetically pleasing functional components.

The automatic testing of each individual lamella is standard. The exact strength class is determined by the Microtec GOLDENEYE, pursuant to Önorm EN 14081-1.



## ORDER-RELATED JUST-IN-TIME PRODUCTION

<b>PRODUCT CHARACTERISTICS</b>	Wood type:	local spruce (larch on request)
	Thickness of lamellas:	40 mm
	Wood moisture content:	11% +/- 2,5%
	Surface:	Visual or industrial quality, planed on 4 sides, Chamfered edges
	Strength class:	GL 20h, GL 24h, GL 28c, GL 30c, GL 32c

<b>QUALITY CHARACTERISTICS</b>	Product standard:	EN 14080:2013
	Finger jointing:	EN 385:2002
	Sorting:	mechanically according to DIN 4074-4 and EN 14081-1
	Gluing:	MUF melamine resin urea-based glue, weather-proof, transparent glued joints

<b>SUPPLY RANGE</b>	Width:	60 – 280 mm
	Height:	120 – 1280 mm
	Length:	Min. 6 m – max. 18 m

Cross section		Quality		Strength class				
Width mm	Height mm	View	Industry	GL 20h	GL 24h	GL 28c	GL 30c	GL 32c
			Sort class	T 10	T 14	T 22 (T 14)	T 22 (T 14)	T 26 (T 14)
60	120 - 480		■	■				
80	120 - 1280	■	■		■	■	■	■
100	120 - 1280	■	■		■	■	■	■
120	120 - 1280	■	■		■	■	■	■
140	120 - 1280	■	■		■	■	■	■
160	120 - 1280	■	■		■	■	■	■
180	120 - 1280	■	■		■	■	■	■
200	120 - 1280	■	■		■	■	■	■
220	120 - 1280	■	■		■	■	■	■
240	120 - 1280	■	■		■	■	■	■
280	120 - 1280	■	■		■	■	■	■

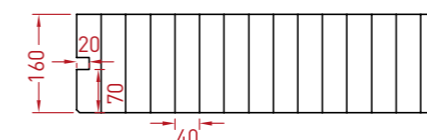
On request: Strength class GL 28h, GL 30h, GL 32h  
Width 60 mm

## GLULAM CEILING ELEMENTS

THEURL produces ready-to-fit ceiling elements with various profiles. Dimensional accuracy and perfect surfaces help to reduce construction time and costs.

Quality:	GL 24h
Standard dimensions	
Height:	400 / 600 mm, maximum width 1200 mm
Thickness:	80-280 mm
Length:	6-18 m

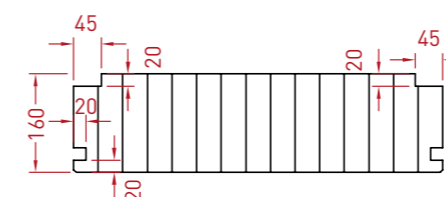
### Glulam elements, single groove, type 1



Thickness	80	100	120	140	160	180	200	220	240	280
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Covered dimensions (= invoiced dimensions): 600 mm | Groove: 20 mm

### Glulam elements, single groove and rabbet joint, type 2

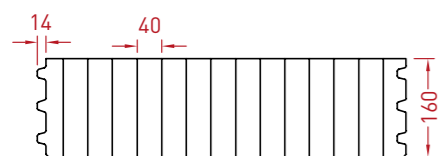


Thickness	100	120	140	160	180	200	220	240
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Covered dimensions (= invoiced dimensions): 600 mm | Groove: 20 mm | Rabbet above: 20 x 45 mm



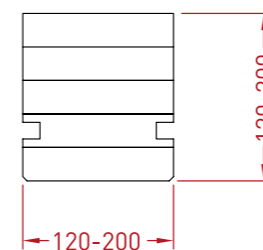
**Glulam elements, double tongue and groove, type 3**



Thickness	80	100	120	140	160	180	200	220	240
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Covered dimensions: 585 mm | Invoiced dimensions: 600 mm | Groove: 14 mm

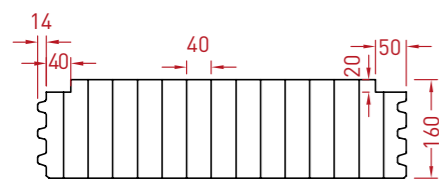
**Glulam natural elements, single groove, type 1**



Standard dimension

Thickness:	120, 160, 200 mm
Width:	140, 160, 180, 200 mm
Length:	6 - 18 m

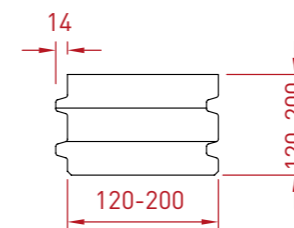
**Glulam elements, double tongue and groove with rabbet joint, type 4**



Thickness	100	120	140	160	180	200	220	240
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Covered dimensions: 585 mm | Invoiced dimensions: 600 mm | Groove: 14 mm | Rabbet above: 20 x 40 mm and 20 x 50 mm

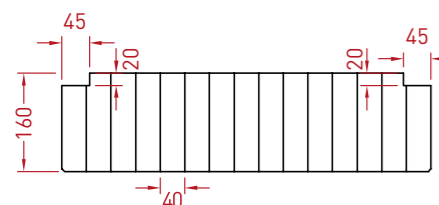
**Glulam natural elements, double tongue and groove, type 3**



Standard dimension

Thickness:	120, 160, 200 mm
Width:	140, 160, 180, 200 mm
Length:	6 - 18 m

**Glulam elements, with rabbet joint, type 5**



Thickness	80	100	120	140	160	180	200	220	240
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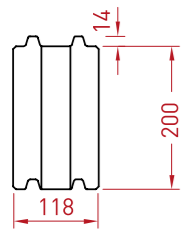
Covered dimensions (= invoiced dimensions): 600 mm

Rabbet above: 20 x 45 mm (thickness 100 - 240 mm) | Rabbet above: 20 x 20 mm (thickness 80 mm)



## BLOCK PLANKS

There is hardly anything more typical of the special Alpine flair than these block planks. With their humidity-regulating heat, sound and fire protection values, they create a comfortable indoor climate. On each side, they have a ready-to-install visible surface, which allows this product to have several variations. Thanks to the ready-to-install delivery, it is easy to assemble the components quickly and precisely.

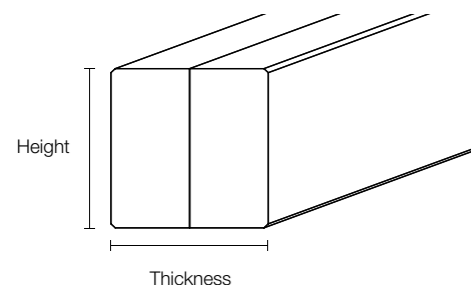


Strength class:	C24 (pursuant to 338)
Quality:	Visual quality

Standard dimensions	
Thickness:	118, 158, 198 mm
Height:	220 mm
Length:	6 – 18 m

## DUO BEAMS

The duo beams meet the highest aesthetic and design requirements. They are made of solid wood, they are visible and stable components, and have essential characteristics and advantages. Thanks to their classic beam appearance, their excellent load-bearing capacity and exquisite wood quality, they are ideal for interior installation.



Strength class:	C24 (pursuant to EN 338)
Quality:	Visual quality

Standard dimensions (Thickness x Height)	
120 x 160, 180, 200 mm	
140 x 180, 200 mm	
Length: 6 – 18 m	

## THE NEW THEURL CALCULATOR

The THEURL CALCULATOR uses calculation logic which makes it possible to use simple input to obtain compliant results deviating only slightly from the exact calculation. The module is used for pre-measurement, but does not constitute static testing.

This design tool currently has four modules for the following timber products:

### MODULES

- |          |                          |                                                 |
|----------|--------------------------|-------------------------------------------------|
| <b>1</b> | Glulam beams:            | design module for single-span beams, horizontal |
| <b>2</b> | Glulam beams:            | fire protection certificate                     |
| <b>3</b> | Glulam ceiling elements: | measurement                                     |
| <b>4</b> | Glulam ceiling elements: | fire protection certificate                     |



The APP is available for Google Android and Apple iOS systems.



# JOINERY



## THEURL YOUR PLAN OUR PRECISION

Anything is possible. There is a solution for everything – even the most complex wooden structure. We convert your project into impressive, high-quality CNC components. State-of-the-art processing machines cut wood into any shape quickly and precisely. Together with our customers, we are aiming to take timber construction into a new dimension.

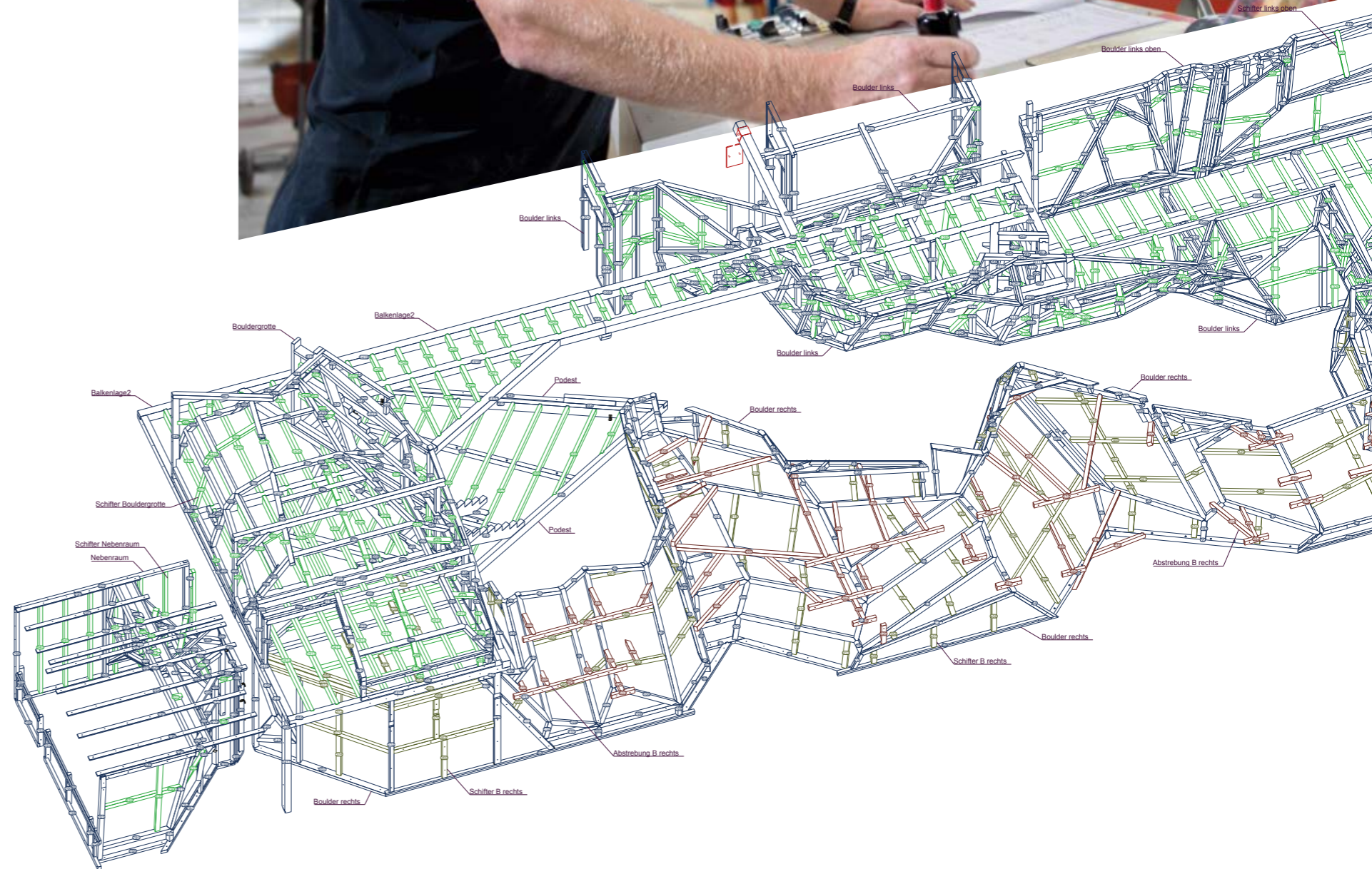


# THE JOINERY SERVICE – A QUANTUM LEAP!

Our joinery service centre combines traditional manual work with modern technology. It serves as an interface through which we can fully meet the needs and requirements of our customers.

Initial consultation: Your project is accepted, a plan is drafted, and the costs are calculated.

The wooden components then take shape in the joinery station. The state-of-the-art joinery station allows millimetre-precise production in no time. This enables a high degree of flexibility thanks to fast and optimal construction while keeping to the deadlines, as well as through calculable cost savings and top-quality construction elements.



## HARD FACTS ABOUT THE JOINERY STATION

### DATA PREPARATION

We convert your project data into CNC machine data. SEMA, Dietrich's and CADwork. Other kinds of processing are also possible.

### WOODEN ELEMENTS

max. length 18 m  
max. height 1250 mm  
max. width 280 mm

### JOINERY MACHINES

Hundegger K2i 1250 ROBOT  
Hundegger K2i 1250 5 axles  
Hundegger K2 625 5 axles



# EVERYTHING UNDER ONE ROOF

With computer-assisted manufacturing, THEURL meets the highest precision and quality requirements of modern timber construction. In our assembly facilities, we carefully and expertly produce individual wooden structures measuring up to 18 m in length and 1.25 m in height. The years of experience of our employees and the high precision of the three joinery machines play an important role in this. They guarantee sustainable customer service. Specifically, everything from the realisation of the design as ready-to-install and millimetre-accurate components, to the quality control at the end of processing, is covered.

## OUR JOINERY SERVICE

### CONSULTANCY

Representation of the offer.  
Competent advice in the planning phase.  
Calculation for the offer.  
Preliminary calculation by means of the THEURL calculation.  
Reliable processing and development.

### DATA PREPARATION

SEMA, Dietrich's and CADwork.  
Other kinds of processing are also possible.

### JOINERY MACHINES

Hundegger K2i 1250 ROBOT  
Hundegger K2i 1250 5 axles  
Hundegger K2 625 5 axles

### WOODEN ELEMENTS

max. length 18 m  
max. height 1250 mm  
max. width 280 mm

### SURFACE TREATMENTS AND REFINING STEPS

Chopping  
Brushing  
Painting  
are optionally available from our partner companies.

### PRE-ASSEMBLY

with connectors; from the insertion of the connectors to the ready-to-install constructions.

### LOGISTICS

Timely delivery of the ready-to-install constructions with prepared installation plans.





# WASTE WOOD

**THEURL**  
**100% USE**  
**RESOURCE-SAVING**

Yesterday, they were waste products. Today, sawdust and shavings, bark, off-cuts and chippings are valuable recyclable materials. They are returned to the material circulation. Our knowledge of resource-saving raw material recovery comes from the forest. Active climate protection – a commitment to our grandchildren's generation.





## WASTE WOOD CLOSES THE LOOP

### BARK AND OFF-CUTS

Locally-sourced wood with high energy value. Bark and off-cuts which accumulate in the log yard, along the length of the round timber, are important raw materials both for our own biomass power plant and for the processing industry.

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#### PRODUCT CHARACTERISTICS

Wood types:	mixed (spruce, fir, larch, pine)
Piece size:	Off-cuts: 10 cm length on average Bark: unground
Wood moisture content:	Freshly-sawn

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### WOOD CHIPPINGS

Wood chippings are the end product of shredding waste wood. Thanks to their characteristics, these little pieces of wood are the stars of the sustainable wood industry. On the one hand, they are used to generate energy; and on the other hand, they are processed for insulation and for use in the paper industry.

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#### PRODUCT CHARACTERISTICS

Type of wood:	Spruce
Piece size:	G30 industrial wood chips
Wood moisture content:	dry 11% +/- 2,5%, or freshly sawn

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### SAWDUST AND SHAVINGS

The fresh sawdust and dry shavings are universally usable. This all-round talent is used in pellet and wood panel production, as bedding in stables, and for heating in the form of briquettes.

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#### PRODUCT CHARACTERISTICS

Type of wood:	Spruce
Wood moisture content:	Wood shaving (dry 11% +/- 2,5%), sawdust (freshly sawn)

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**SUSTAINABLE**  
FOREST MANAGEMENT  
SECURES TIMBER SUPPLIES  
FOR FUTURE **GENERATIONS.**

RESPONSIBLE  
AND SUSTAINABLE USE  
OF **RESOURCES**  
ARE PART OF OUR  
**CORPORATE PHILOSOPHY.**





## IMPRINT

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A topographic map of Europe in shades of gray, showing mountain ranges and terrain. A small red dot is placed in the Alpine region of Austria. The text 'THEURL' is written in a large, bold, red sans-serif font, with 'AUSTRIAN PREMIUM TIMBER®' in a smaller, red sans-serif font directly below it.

**THEURL**  
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